

			X3E		
10	P+		41	CMD_PLS	1
11	P-		43	/CMD_PLS	
13	S+		37	CMD_DI R	2
14	S-		39	/CMD_DI R	
2	A+	A	21	OA+	A
3	A-		22	OA-	
4	B+	B	25	OB+	B
5	B-		23	OB-	
6	Z+	Z	13	OZ+	C
7	Z-		24	OZ-	
1	24V	24V	11	COM	+
9	OV		26	S_ERR-	-
			6	BK-	-
15	ALRM		1	S_ERR+	+
8	SON		9	SRV-ON	
12	BK+		7	BK+	+

	P00.01		0
	P00.05		0
/	P00.07	4 5	CCW/CW
	P00.08	10000	
	P00.14	2500	
	P00.16	0 1	
	P00.03		
	P00.04		
	P02.00		
FIR	P02.01		